

HIMA Safety & Security

Josse Brys

Sales Director Europe



#safetygoesdigital

IEC61511 No safety without cyber security



Problem!

Who would you consult?

Who would you consult?



Pharmacy



General practitioner

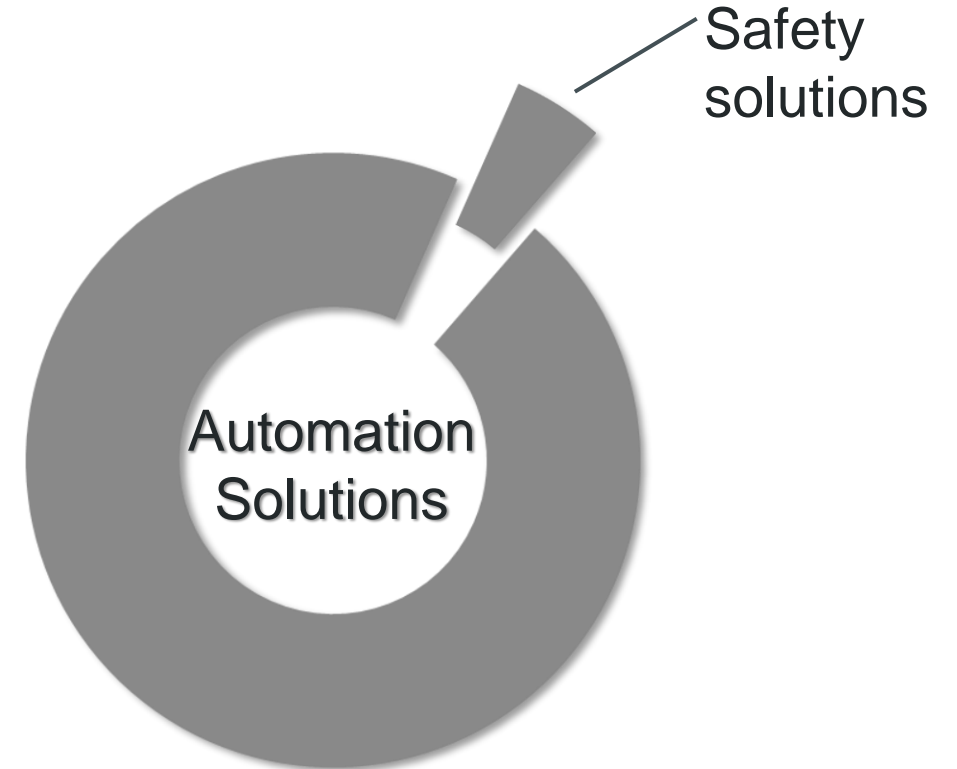


Expert: Cardiologist

What makes HIMA unique?

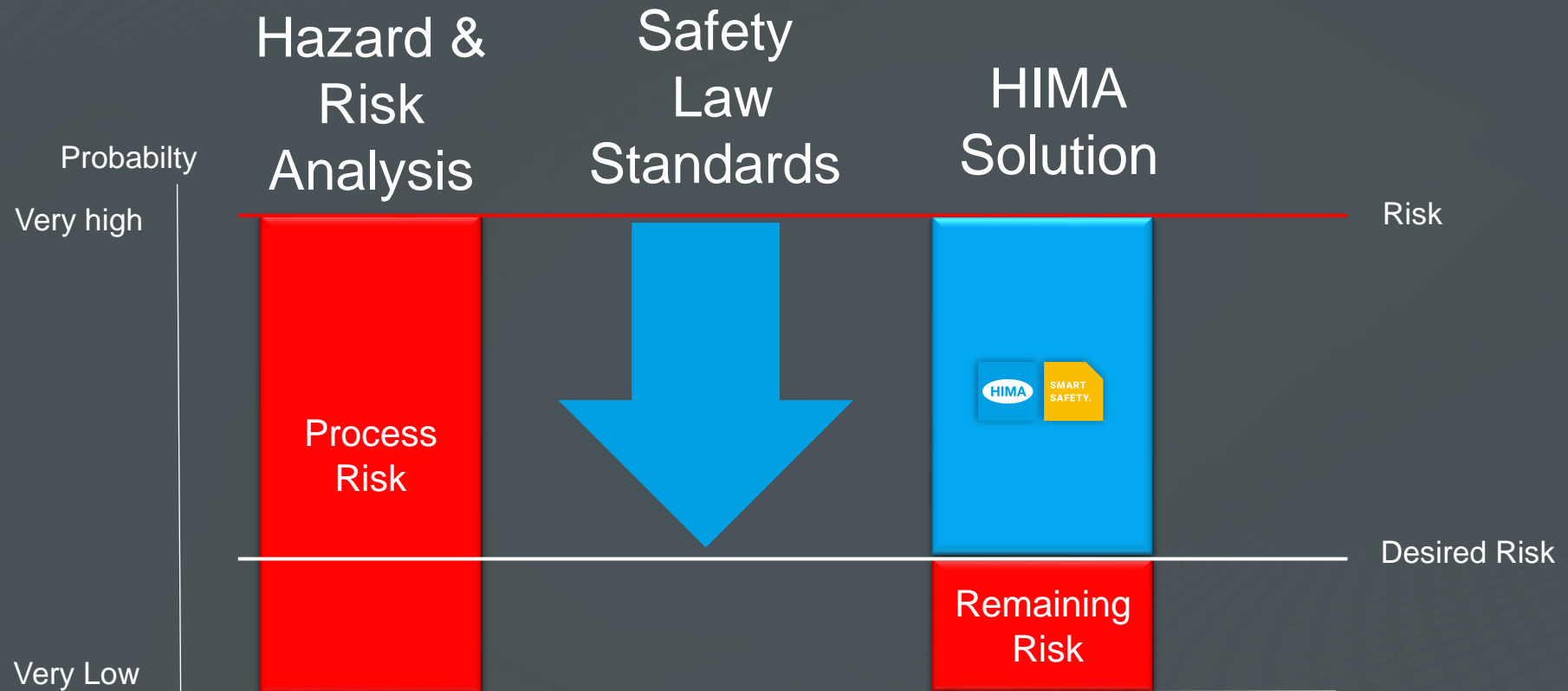


Safety is our DNA



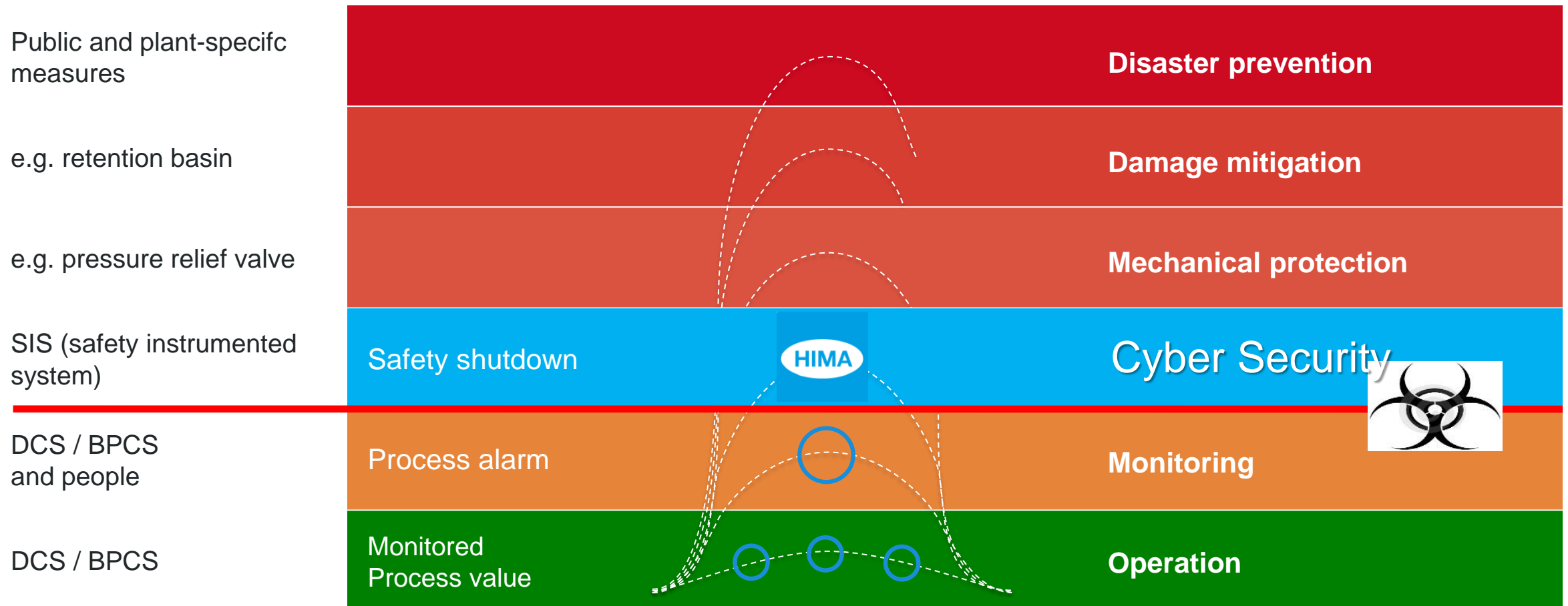
HIMA understands Safety better than any other company

HIMA: The leading **Expert** in Safety Solutions



HIMA helps to reduce the risk in your process with an independent layer

Layers of protection

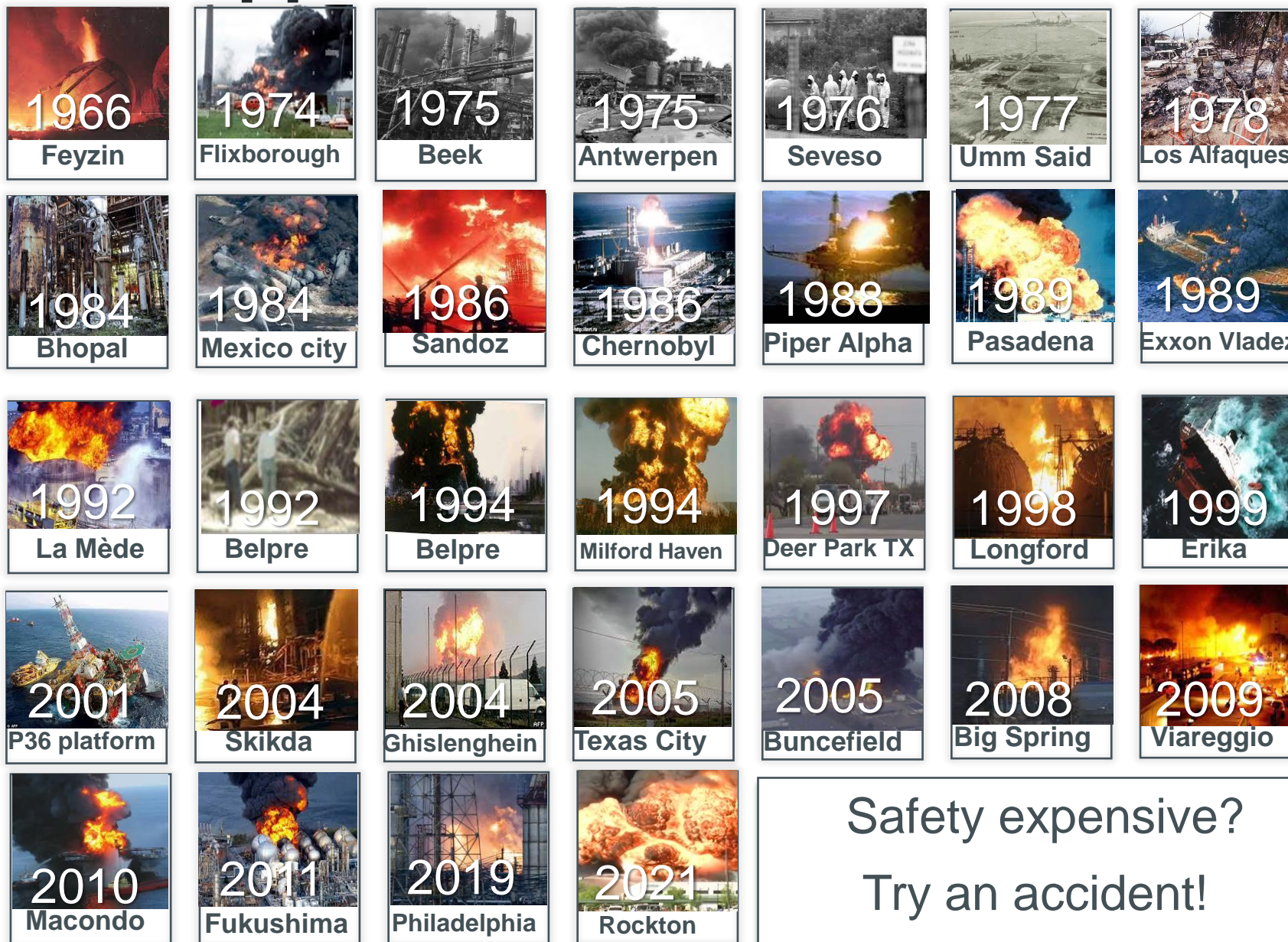


Investment

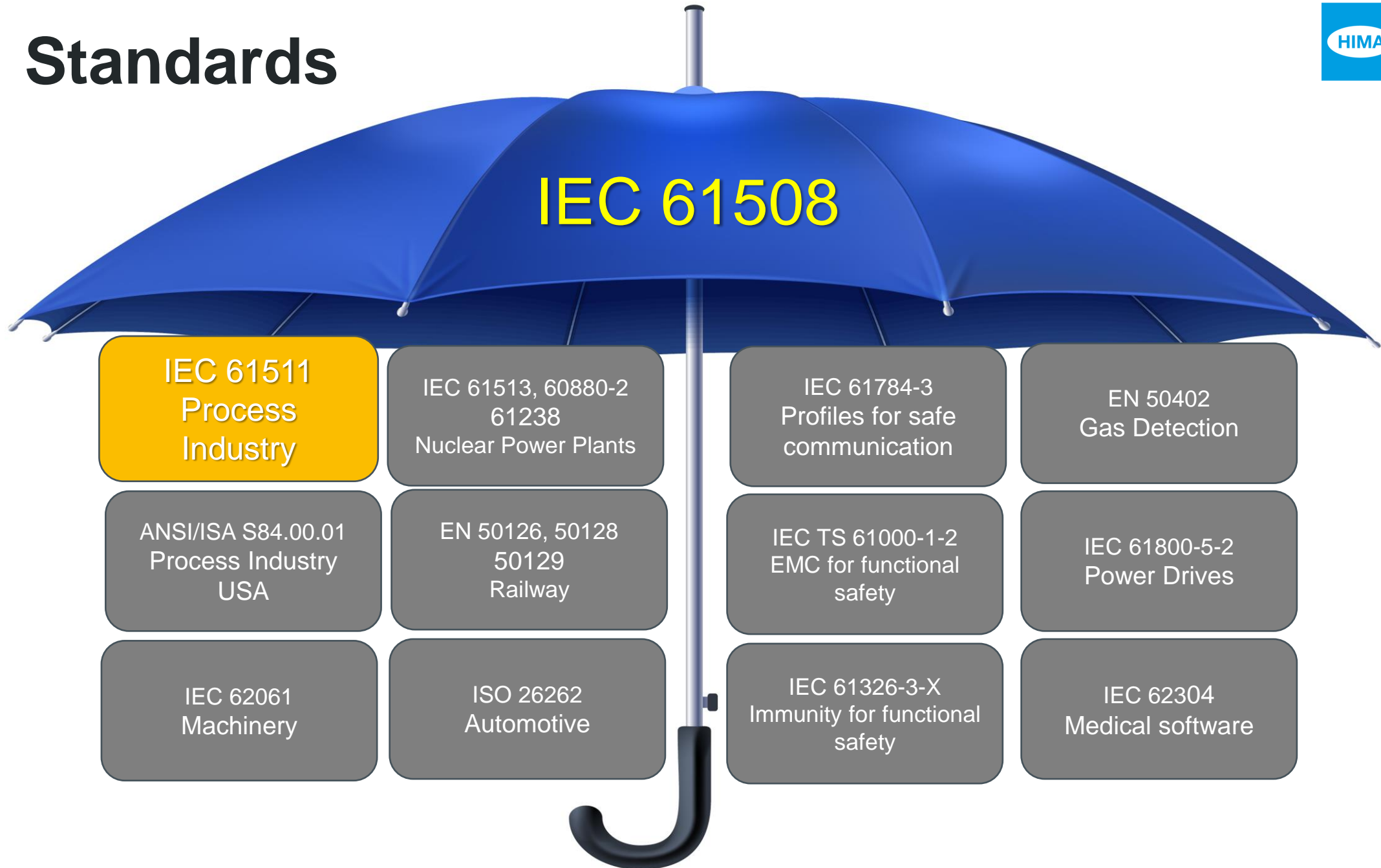
New plant



Accidents happen?



Standards



Safety standard: IEC 61511 Ed.2



Control system (DCS)



Safety system (SIS)

The Safety System shall be separate and independent

Safety standard: IEC 61511 Ed.2



Control system (DCS)

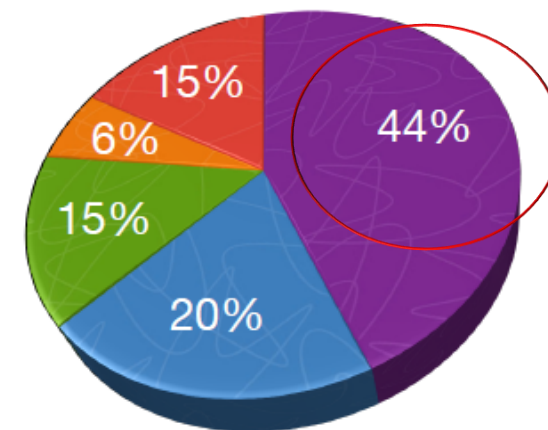
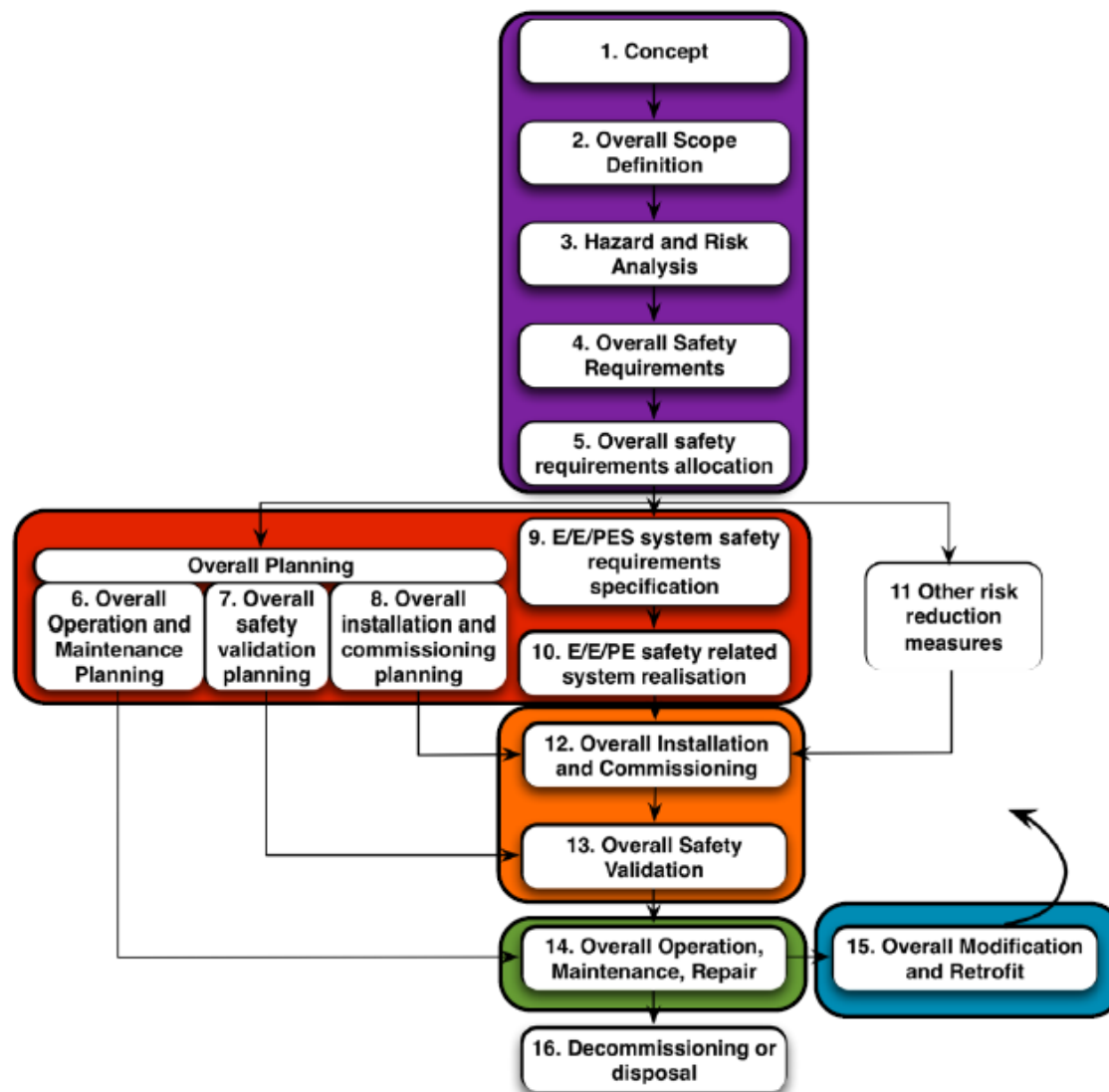


Safety system (SIS)



Do you want “tick the box” safety ?
or enjoy the advantaged of a
separated and independent SIS?

Lifecycle & Frequency of Failures



- Specification
- Changes after commissioning
- Operations and maintenance
- Installations and commissioning
- Design and implementation

Specifications of SIS

Request for Quote
RFQ #X - [INSERT TITLE HERE]

SAMPLE ACQUISITION MANAGEMENT RFQ

Key: Sample Language Bolded and Highlighted with yellow.

1.0 SUPPLIES OR SERVICES AND PRICES

1.1 GENERAL DESCRIPTION

The contractor shall perform the effort required by this Task Order on a Firm Fixed Price/Time and Materials/Labor Hour basis. The work shall be performed in accordance with all sections of this Task Order and the offeror's BPA **GS-XX-XXXXX** awarded under Schedule 874 for Acquisition Management Services.

1.2 SERVICES AND PRICES/COSTS

The following abbreviations are used in this price schedule:

CLIN - Contract Line Item Number
T&M/L - Time & Materials/Labor Hour if utilizing this include Ceiling (NTE)
FFP - Firm Fixed Price
NTE - Not To Exceed

1.2.1 CLINS

Note: If using both ARRA and Non-ARRA funds use separate CLINS for each type of funding

CL	Description Base Period	Quantity	Unit	Total Price
000	Acquisition Management Services	1	Lot	\$
000	ARRA services			

or

Labor Category	Hours	Hourly Rate	
Contractor to quote.			
TOTAL HOURS			

1.2.2 Option Period

Labor Category	Hours	Hourly Rate	
Contractor to quote.			
TOTAL HOURS			

REQUEST FOR QUOTE
BPA #X
Task Order Number: XX

PAGE 1

RFQ: Safety Requirements Specification (SRS)

Your requirements:
A red car with a horse

What would you get?

A red car with a horse



A red car with a horse



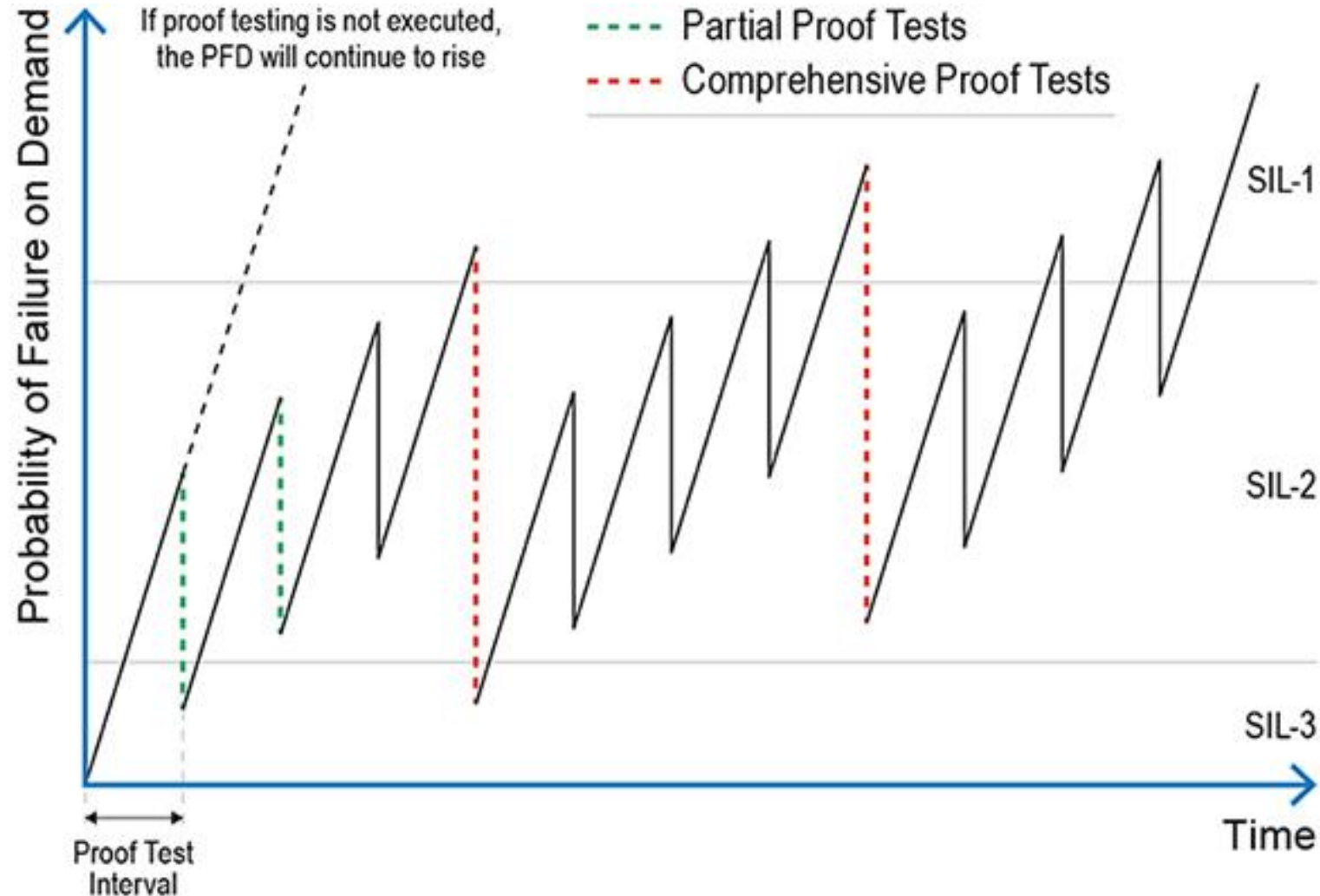
SIL Levels

Most famous SIL requirement is the Probability of Failure on Demand

SIL	PFDavg	Safety Availability	Risk Reduction
4	0.0001 - 0.00001	0.9999 - 0.99999	10000 - 100000
3	0.001 - 0.0001	0.999 - 0.9999	1000 - 10000
2	0.01 - 0.001	0.99 - 0.999	100 - 1000
1	0.1 - 0.01	0.9 - 0.99	10 - 100

PFDavg = Probability of Failure on Demand average

Proof tests to keep your safety level



Proof-test challenges versus operation / production uptime

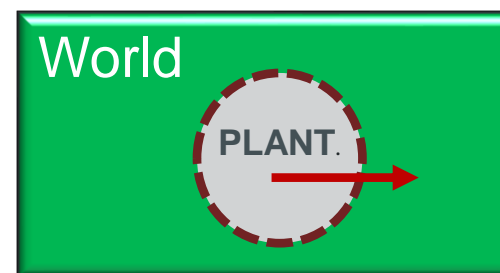
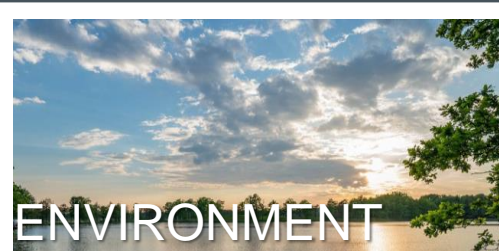


- Battle between Production & Safety engineers
- Production uptime has the priority
- the proof test are delayed to please the production
- Often during a planned/scheduled shutdown so what can you proof?

What is Safety

Functional safety IEC 61511-2

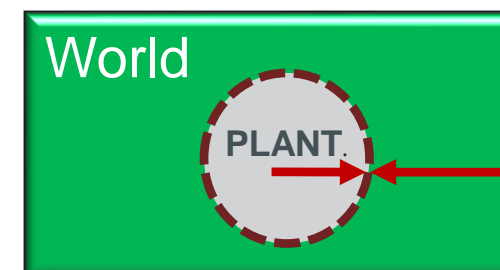
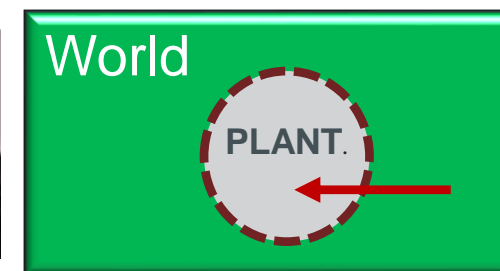
$Risk_{safety} = probability\ of\ a\ damage * potential\ of\ the\ damage$



+

Cyber security IEC 62443-3-3

$Risk_{security} = threat * vulnerability * potential\ of\ the\ damage$



= Safety



You think: it will never happens to me...

Until **you are the target..**

Cyber attacks are real

Petya-ransomware at Maersk



a Worldwide hack



Cyber attacks are real

Russia GRU caught hacking into OPCW via WIFI

Connected to:
-Smartphone (4G)
-WiFi panel antenna

Computer

WiFi panel antenna (covered)

Bag with battery

Transformer

October 2018

PF-934-R

How to Hack WiFi Password Using PMKID

```
802.1X Authentication
  Version: 802.1X-2004 (2)
  Type: Key (3)
  Length: 117
  Key Descriptor Type: EAPOL RSNI Key (2)
  [Message number: 1]
  Key Information: 0x008a
  Key Length: 16
  Replay Counter: 0
  WPA Key Nonce:
  Key IV:
  WPA Key RSC:
  WPA Key ID:
  WPA Key MIC:
  WPA Key Data Length: 22
  WPA Key Data:
    Tag: Vendor Specific: IEEE 802.11: RSNI
      Tag Number: Vendor Specific (221)
      Tag length: 20
      OUI: 00:0f:ac (IEEE 802.11)
      Vendor Specific OUI Type: 4
      RSNI PMKID: 5838489bf75b31b064814e049f3fe586
```

Cyber attacks are real

Cyber Attack on German Steel Mill Leads to 'Massive' Real World Damage

A steel mill in Germany lost control of its blast furnace. Hackers had infiltrated the mill's control system, according to the German government's office for information security.

BY R.A. BECKER THURSDAY, JANUARY 8, 2015 NOVA NEXT



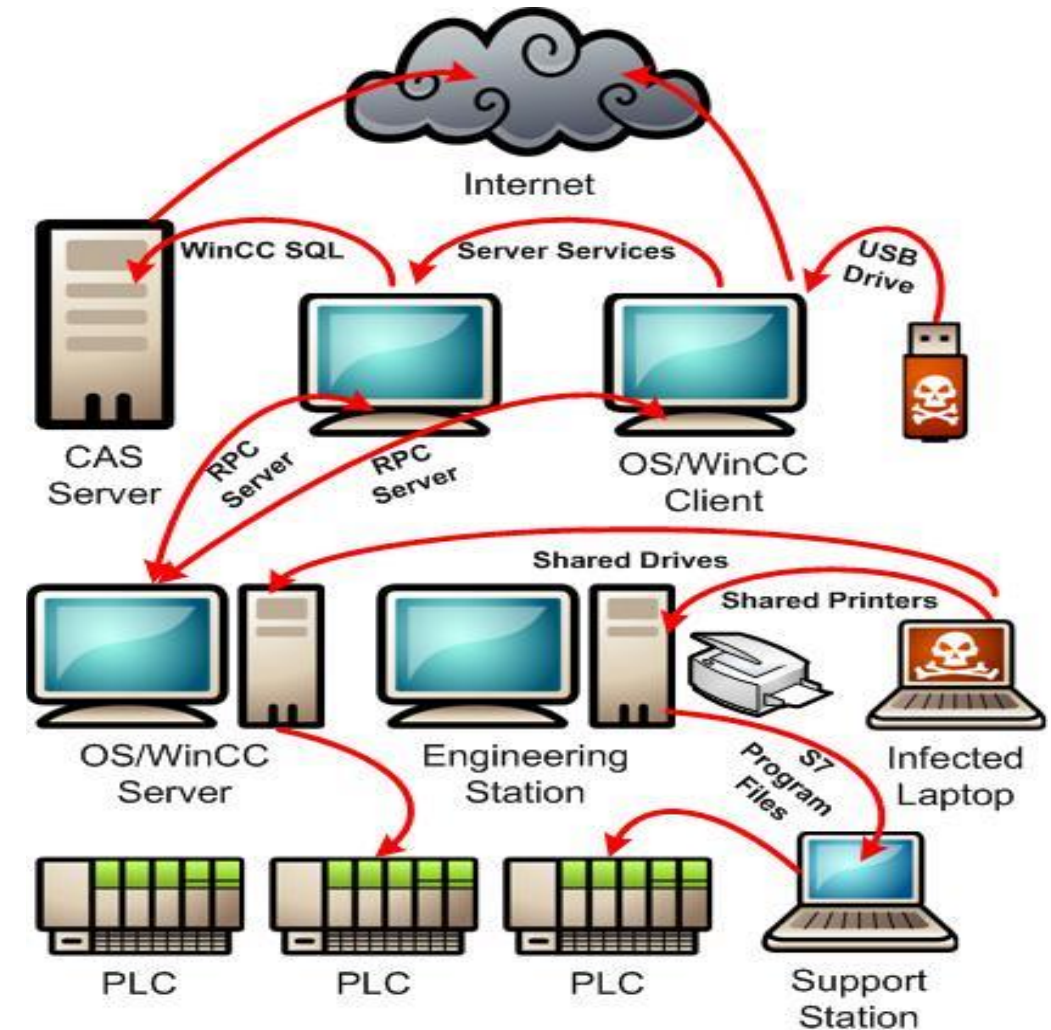
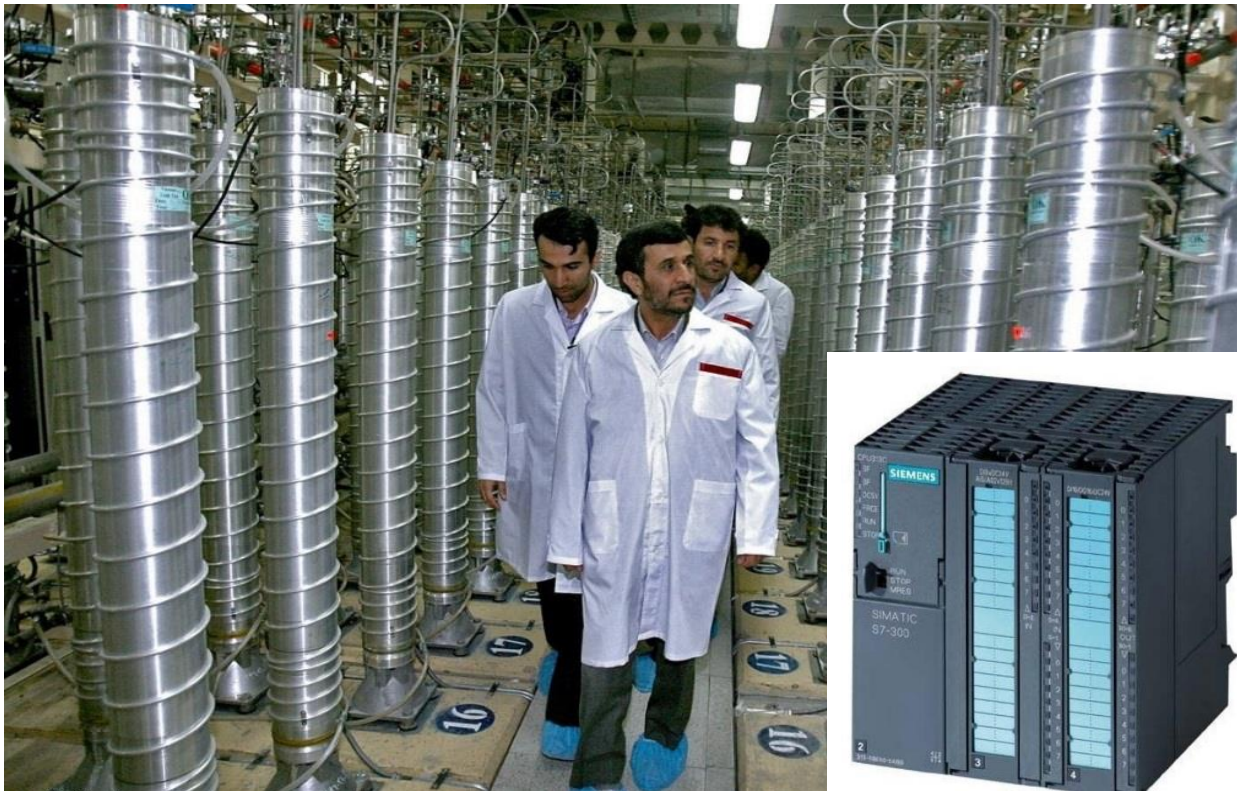
REVEALED: New era of state sponsored HACKING can turn oil rigs into 'BOMB that can KILL'

EXPERTS fear that hackers who seized control of a Saudi Arabian petrochemical site using malicious software labelled as 'Triton' and 'Trisis' could be being used by Iran, Russia and North Korea, marking a new era of cybercrime.



Cyber attacks are real

STUXNET: used in IRAN



Cyber attacks are real

Triton /Trisis/ HATMAN December 2017

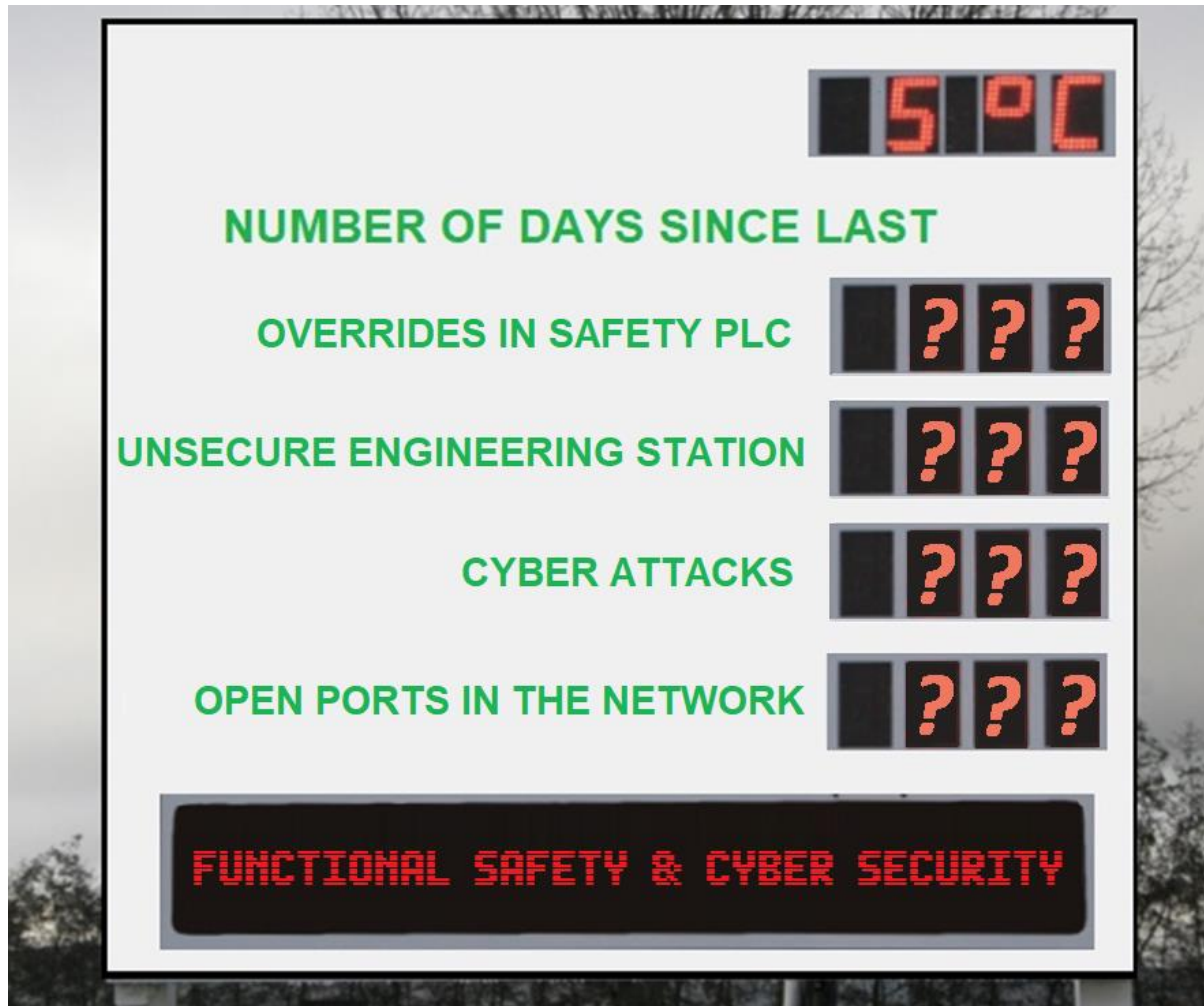
Attackers Deploy New ICS Attack Framework
“TRITON” and Cause Operational Disruption to
Critical Infrastructure

Incident Summary

The attacker gained remote access to an SIS engineering workstation and deployed the TRITON attack framework to reprogram the SIS controllers



Security environment for Safety



Do you have full
visibility of the risks on
your SIS / IOT system?

You **think** you are safe?

With separated safety
system of HIMA:

You **know** you are safe!

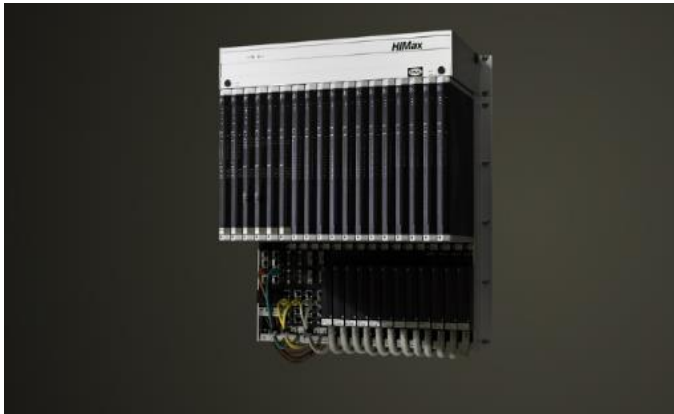
Override of safety function



Cost > 70.000.000 €



Advantages of an Independent SIS



1. No need to upgrade when DCS upgrades
2. Clear separation between operations and safety
3. Higher Cyber security
4. No common cause errors
5. Smart safety test: automated proof testing reduce stop
6. Energy saving
7. In line with standards, license to operate
8. NON-STOP safety
9. Lower OPEX

#safetygoesdigital



HIMA: The leading **Expert** in Safety Solutions!



SMALL
SAFE

**FAMILY
OWNED**

 **MADE
IN
GERMANY**

**115
YEARS**

**> 1000
PEOPLE**

**> 50.000
SAFETY
SYSTEMS**

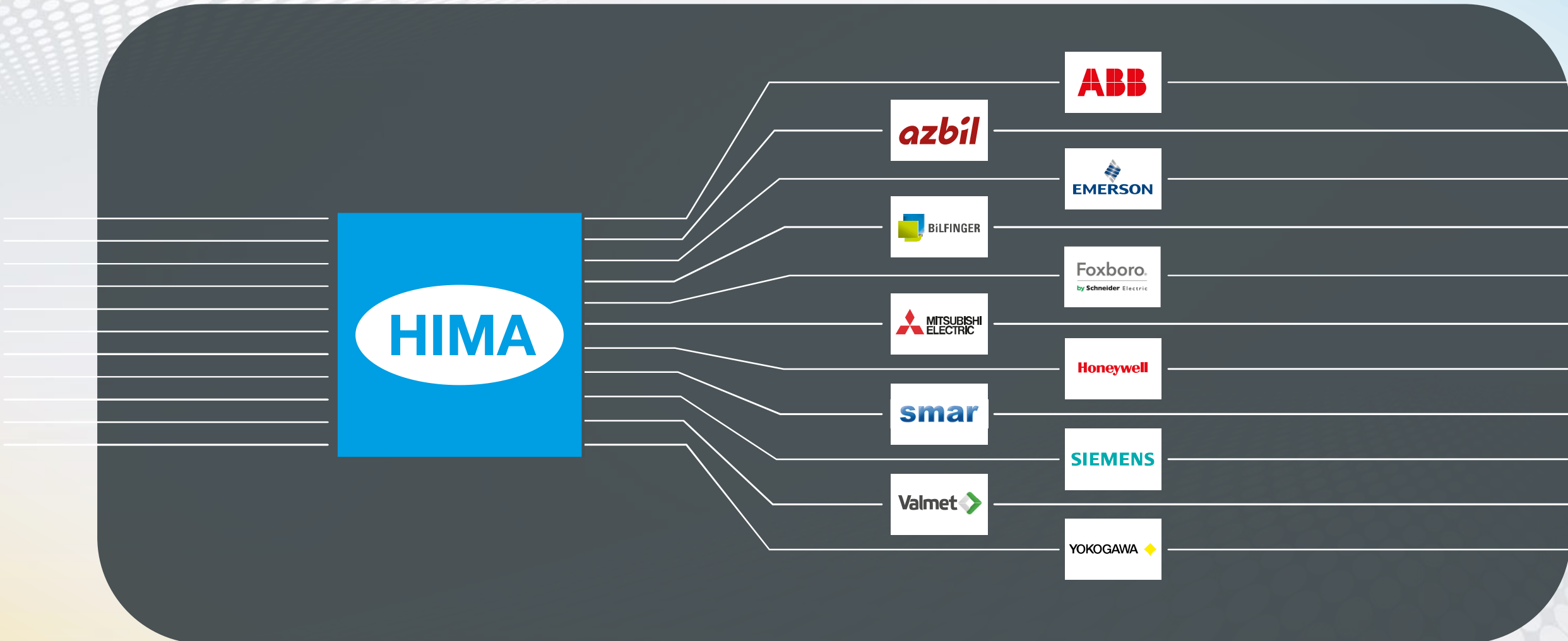
**R&D
>125
EXPERTS**

**> 50
COUNTRIES**

**SAFETY &
CYBER
SECURITY**

**Open
system**

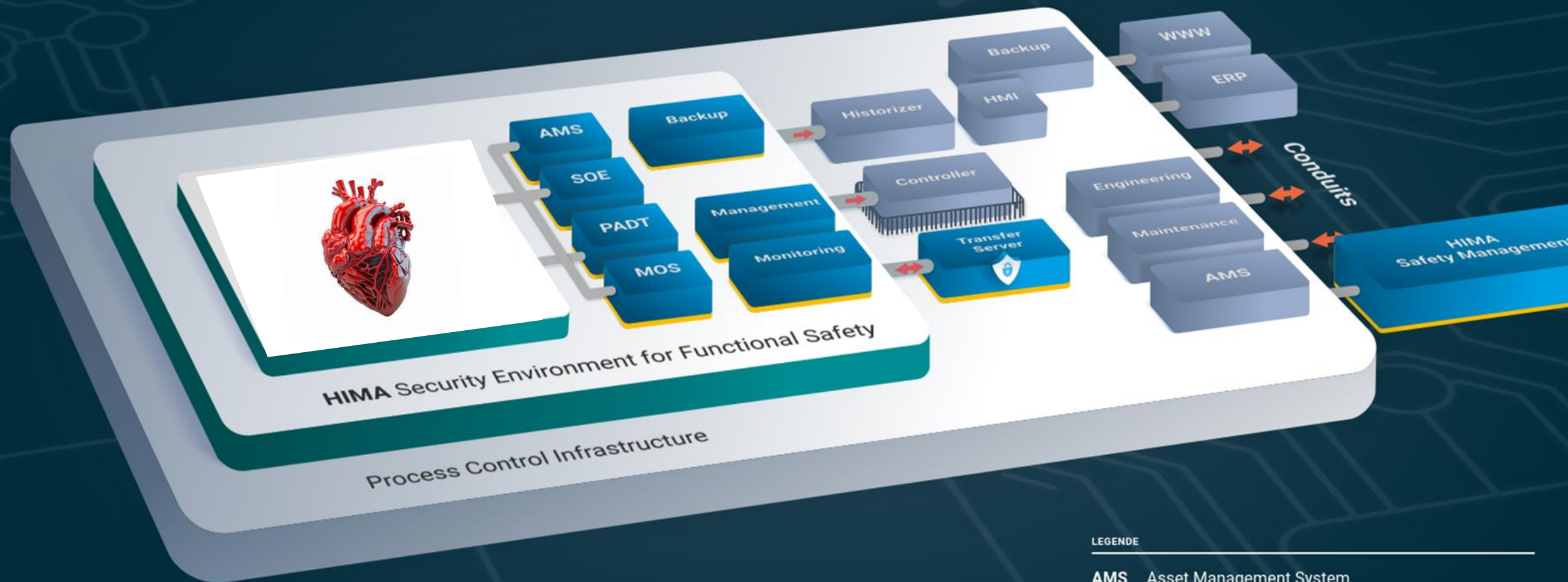
HIMA: The leading **Expert** in Safety Solutions



NON-STOP Functional safety

HIMA

SMART
SAFETY.



LEGENDE

AMS	Asset Management System
HMI	Human Machine Interface
MOS	Maintenance Override Switch
PADT	Programming and Debugging Tools
SOE	Sequence of Events

Who would you consult?





#safetygoesdigital

Thank you.

HIMA Paul Hildebrandt GmbH
Albert-Bassermann-Str. 28
68782 Brühl, Germany

Josse Brys
Sales Director Europe

E-mail: j.brys@hima.com
Website: www.hima.com